

unit 1 dalton works deal street keighley west yorkshire BD21 4LA

tel **01535 604246** fax **01535 608057** info@ypel.co.uk

www.ypel.co.uk

## **Quality Inspector**

Yorkshire Precision Engineering Ltd are a successful busy family run Sub Contract Engineering Company, offering excellent rates of pay to the right candidate. Supplying components to a wide variety of industries including subsea, medical, hydraulic industries, Oil and Gas, Food Industry and General engineering. We operate Fixed/ Sliding Head Lathes, VMCs & Assembly.

## JOB DESCRIPTION

- · Duties to include:
- Inspecting 1st and last off components
- 100 % Dimensional and visual inspection of components manufactured on-site (batch patrol inspection)
- Working to fine tolerances
- CMM experience preferable
- ISIR Reports
- Patrolling the Despatch area to ensure parts are packed correctly
- Putting procedures in place e.g. check frequency's/ ordering plug gauges / looking at thumb nail gauges/ SPC analysis on the CMM.

## **Ideal Candidate**

- Previous inspection experience in a manufacturing environment
- Ability to communicate effectively both verbally and in writing with people on all levels.
- Good problem solving skills and a proactive attitude regarding issues.
- Be able to work successfully as part of a team & able to use own initiative.
- ability to interpret engineering drawing.
- Able to use Verniers, Micrometers, height gauge, shadow graph, DTI.
- Knowledge of GD&T
- Desirable CMM experience
- Computer literacy Microsoft word & Excel
- Good time keeping and attendance record.

## **HOURS OF WORK:**

Mon:

7.00am - 4.15pm

Tues:

7.00am - 4.15pm

Wed:

7.00am - 4.15pm

Thurs:

7.00am - 4.15pm

Fri:

7.00am - 12pm

Lunchbreak:

½ hour

12.30-1pm

40 Hours per week Holidays are standard 25 days per year plus statutory days.





Pay period Monthly by BACS Transfer.